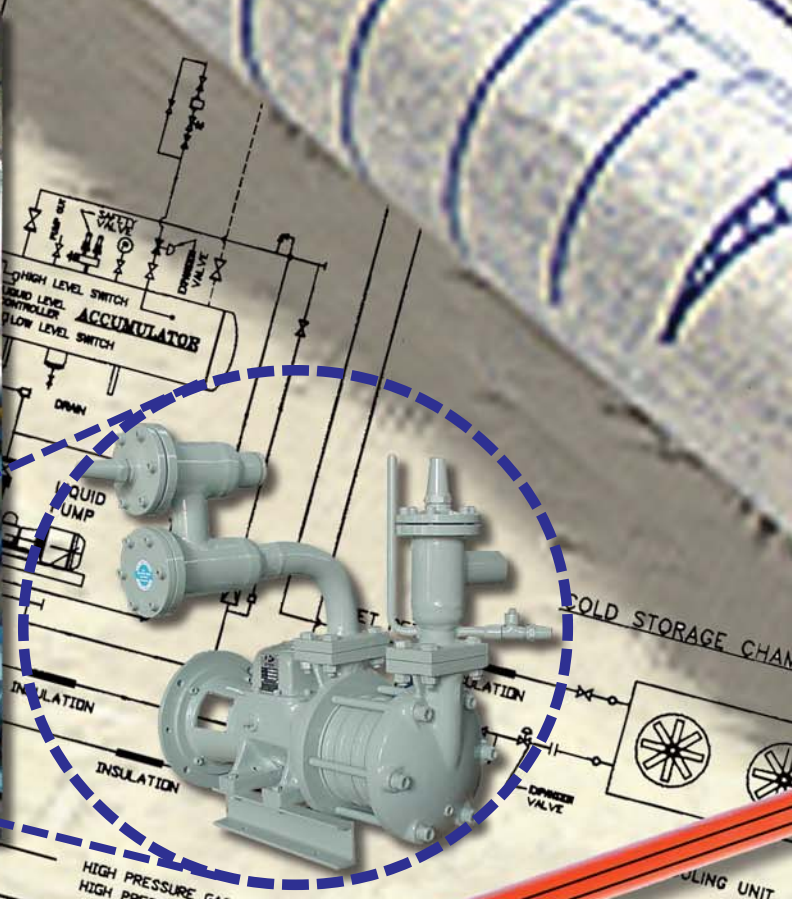


Frick India Liquid Overfeed System



Frick India Ltd.



P&I DIAGRAM
OVER FEED SYSTEM
FRICK INDIA LIMITED
FARIDABAD

OVERFEED SYSTEM

Overfeed systems (recirculation system) are those in which excess liquid is forced, mechanically or by gas pressure, through organized-flow evaporators, separated from the vapour, and returned to the evaporators. This ensures no oil in the evaporators and no liquid slugs in the compressor leading to high saving in power and maintenance.

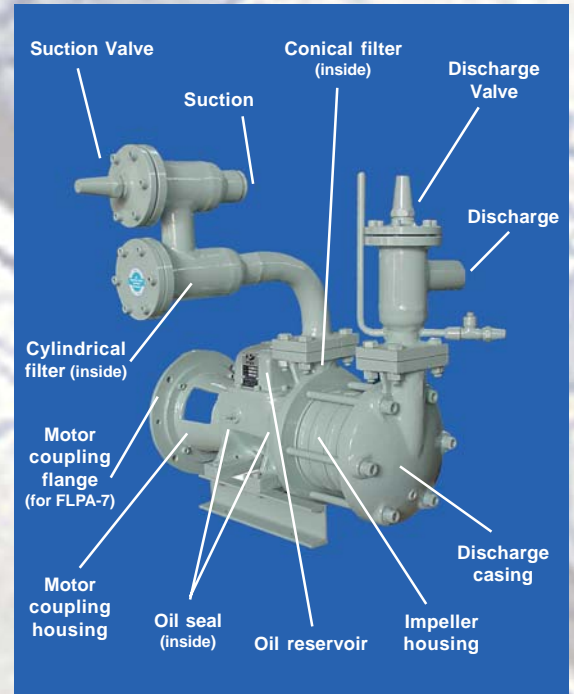
ADVANTAGES OF LIQUID OVERFEED SYSTEM

- **Even refrigerant distribution :**
The entire surface of the evaporator is wetted to give an **even distribution of the refrigerant** resulting in increased efficiency.
- **Protection of compressors :**
The **compressors are protected from liquid slugs** resulting from fluctuating loads or malfunctioning controls.
- **Hot gas defrosting :**
With simple controls, **evaporators can be hot-gas defrosted** with little disturbance to the system reducing wasted refrigeration.
- **No effects of fluctuating ambient and condensing conditions :**
Refrigerant feed to evaporators are **unaffected by fluctuating ambient and condensing conditions**. The flow control regulators do not need to be adjusted after the initial setting, since the overfeed rates are not generally critical. Ideal for temperature accuracy.
- **Minimum discharge temperature resulting minimum condenser fouling :**
Low-suction superheats are achieved where the suction lines between the low pressure receiver and the compressors are short. This condition causes a **minimum discharge temperature, preventing lubrication breakdown and minimizing condenser fouling**.
- **Zero pressure drops in the evaporators / overfeed lines :**
Flash gas, resulting from refrigerant throttling losses, is removed at the low-pressure receiver before entering the evaporators. This gas is drawn directly to the compressors and is eliminated as a factor in the design of the system low side. It **does not contribute to increasing the pressure drops in the evaporators or overfeed lines**. This Results in low running time.
- **Ease of operation :**
Refrigerant level controls, level indicators, refrigerant pumps and oil drains are generally located in the equipment rooms, which are under operator surveillance. Overfeed systems have **convenient automatic operations**. Allows all kinds of operations to comfortably operate the system.
- **Low maintenance :**
Because of ideal entering suction gas conditions, compressors last longer. There is **less maintenance and fewer breakdowns**. The oil circulation rate to the evaporators is reduced as a result of the low compressor discharge superheat.

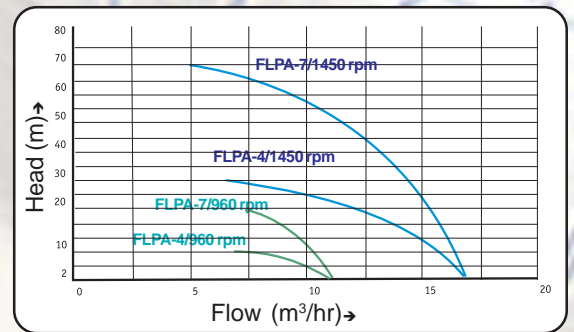
FEATURES

- Rugged graded close-grained cast iron body for cryogenic applications.
- Even balanced special design impeller.
- Open type for easy and low maintenance.
- Graded steel shaft
- Twin seal assembly

Largest manufacturer of high quality modern refrigeration systems under one roof



SPECIFICATIONS



Selection based on R-717 with following parameters:
 Operating Temperature : -50°C to 10°C
 Voltage : 415 volts
 Frequency : 50 cycles

Installed power: FOR FLPA-4 - 3.73Kw at 1450rpm & 1.5Kw at 960rpm
 Installed power: FOR FLPA-7 - 5.6Kw at 1450rpm & 2.2Kw at 960rpm

Frick India liquid ammonia recirculation pumps are developed keeping in view the rugged Indian atmosphere and operating conditions.

For R-22 & other refrigerants applications please contact the factory.

Controls - optional

All specifications are subject to change without prior notice.

FRICK INDIA LIMITED

(AN ISO 9001 : 2000 COMPANY)

809, "Surya Kiran", 19 K. G. Marg, New Delhi - 110 001. Ph : 23322381/84/91. Fax : 23322396 email : delhi@frick.co.in
 FACTORY : 21.5 km, Main Mathura Road, Faridabad 121 003. Ph : 2275691-94, 2270546-47 Fax : 0129-2275695 email : fbd@frick.co.in
 Website : www.frickweb.com

Branch Off.	Address	Phones	Fax	email
BANGALORE	: T-1, Swastik Manandi Arcade 401/2, Sheshadri Puram, Bangalore-560020.	22196021, 23469693	23469693	bng@frick.co.in
CHANDIGARH	: 182/14, Industrial Area, Chandigarh - 160 002.	2658122	2658078	chd@frick.co.in
CHENNAI	: 243, Anna Salai, Post Box. No. 1077, Chennai - 600 006	28524010, 28524003	28524003	mad@frick.co.in
COCHIN	: 41/3273-D, Golden Castle Bldg., Old Railway Rd., Cochin - 682018.	2394173	2394173	cochin@frick.co.in
KOLKATA	: Poonam Building, 5/2 Russel Street, Kolkata - 700 071.	22261179, 22267834	22266231	cal@frick.co.in
MUMBAI	: Tiecicon House, Dr. E. Moses Road, Mumbai - 400 011.	24924687, 24925203	24935552	bom@frick.co.in
SECUNDERABAD	: 608, VI Floor, Swapnalok, 92/93, S.D. Road, Secunderabad -500 003.	27813044, 27813897	27813897	hyd@frick.co.in
VIZAG	: D No 3/18, 3 rd Floor, Eswar Homes, 1 st Lane, Dwaraka Nagar, Vizag- 530016.	2553232	2553232	vizag@frick.co.in